

**ITEM : SAMPLE  
SERVICE :SAMPLE  
N1 Nozzle**

Date :  
Rev. : 0  
By :  
Sheet : 1/3

**ALLOWABLE EXTERNAL LOADS ON TANK SHELL OPENING - APP. P**

**Input:**

Tank Nominal Mean Radius	R : 23775 (mm) - D/2	Design Pressure Pd : 0 kPa
Max. Design Liquid Level	H : 12920 (mm)	
Product Specific Gravity	G : 0.8	
Design Temperature	T : 70 °C	ΔT: 50 °C
Shell Thickness	t : 18 (mm)	
Nozzle Outside Radius	a : 406.4 (mm)	
Nozzle Elevation	L : 550 (mm)	

**Calculation:**

Modulus of Elasticity from Table P-1a, E : 200,260 (MPa)  
Thermal Expansion Coeff. from Table P-1a, α : 0.000012 (mmx10<sup>-6</sup>/mm °C)

$$\frac{R}{t_1} = 1320.8 \quad \frac{a}{R} = 0.0171 \quad \frac{L}{2a} = 0.6767 \Rightarrow 1.0$$

For the radial load (from Fig. P-2A)  $\frac{K_R}{E(2a)} = 5.91E-05$   $K_R = 9.61E+03$  N/mm

For the longitudinal mement (from Fig. P-2B)  $\frac{K_L}{E(2a)^3} = 7.77E-05$   $K_L = 8.356E+09$  N-mm/rad

For the longitudinal mement (from Fig. P-2C)  $\frac{K_C}{E(2a)^3} = 5.30E-05$   $K_C = 5.696E+09$  N-mm/rad

Calculation of unrestrained shell deflection and rotation at the nozzle centerline resulting from product:

$$\beta = \frac{1.285}{\sqrt{(Rt)}} = 0.002 \text{ /mm} \quad \beta L = 1.0804 \text{ rad}$$

$$W = \frac{9.8 \times 10^{-6} GHR^2}{Et} \times \left[ 1 - e^{-\beta L} \cos(\beta L) - \frac{L}{H} \right] + \alpha R \Delta T = 26.93 \text{ mm}$$

$$\theta = \frac{9.8 \times 10^{-6} GHR^2}{Et} \times \left\{ \frac{1}{H} - \beta e^{-\beta L} [\cos(\beta L) + \sin(\beta L)] \right\} = -0.013 \text{ rad}$$

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Rev. : 0  
By : 0  
Sheet : 2/3

The Allowable Loads for Shell Opening :

$$X_A : 956.4 \text{ mm} \quad X_B : 143.6 \text{ mm} \quad X_C : 550 \text{ mm}$$

Nondimensional Quantities :

$$\frac{X_A}{(Rt)^{0.5}} = 1.462 \quad \frac{X_B}{(Rt)^{0.5}} = 0.2195 \quad \frac{X_C}{(Rt)^{0.5}} = 0.8407 \quad \lambda = \frac{a}{(Rt)^{0.5}} = 0.6212$$

From Figures P-4A and P-4B;  $Y_F : 1.3023 /N$      $Y_L : 3.7142 /N\text{-mm}$      $Y_C : 2.5057 /N\text{-mm}$

Pressure and Load on Opening :

$$P = 9.8 \cdot SG \cdot (H-L) + Pd \cdot 1000 = 96,981 \text{ Pa} \quad F_P = P\pi a^2 = 50,320 \text{ N}$$

Nomogram :  $1.0 - 0.75 \{ (X_B / (Rt)^{0.5} ) \} = 0.84$

$$1.0 - 0.75 \{ (X_A / (Rt)^{0.5} ) \} = 0.10$$

$$1.0 - 0.75 \{ (X_C / (Rt)^{0.5} ) \} = 0.37$$

For  $M_L = 0$  and  $M_C = 0$ ;      Since  $\frac{\lambda F_R}{2Y_F F_P} \leq 0.10$        $F_{r \max} = \underline{21.098} \text{ N}$

**[Tension at A Controls]**

For  $M_L = 0$  and  $F_R = 0$ ;      Since  $\frac{\lambda M_C}{aY_C F_P} \leq 0.37$        $M_{c \max} = \underline{3.05E+07} \text{ N-mm}$

**[Tension at C/C' Controls]**

$M_L$  UP,  
For  $F_R = 0$  and  $M_C = 0$ ;      Since  $\frac{\lambda M_L}{aY_L F_P} \leq 0.84$        $M_{L \max} = \underline{1.02E+08} \text{ N-mm}$

**[Tension at B Controls]**

$M_L$  DOWN,  
For  $F_R = 0$  and  $M_C = 0$ ;      Since  $\frac{\lambda M_L}{aY_L F_P} \leq 0.10$        $M_{L \max} = \underline{-1.22E+07}$

**[Tension at A Controls]**

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 Sheet : 3/3

NOMOGRAMS :

